



PART

CR4325 · CR4327

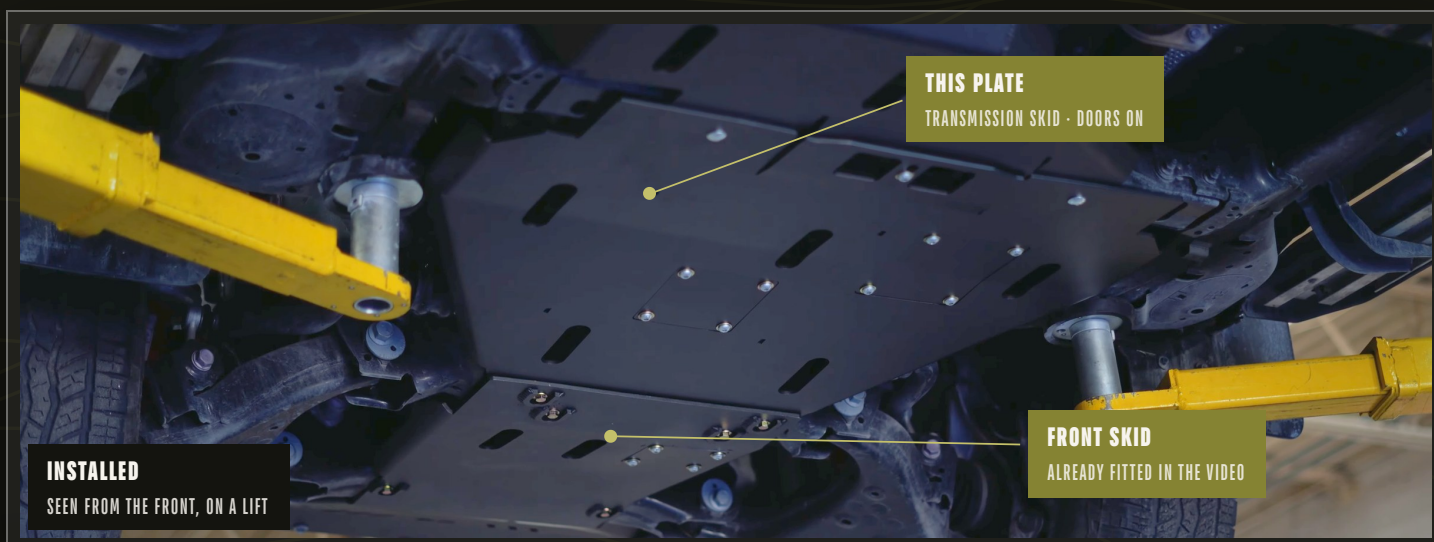
CR4329 · CR4331

REV B · 2026-09-24

INSTALLATION GUIDE

CAT SHIELD & TRANSMISSION SKID PLATE

2025+ TOYOTA 4RUNNER · 6TH GEN · HYBRID & NON-HYBRID · STEEL OR ALUMINUM



Helps protect the transmission from rocks and trail damage, and adds a physical barrier around the catalytic converter area to help deter theft.

- 3/16-inch steel or 1/4-inch 5052 aluminum, both in a semi-gloss black powder coat.
- Laser-cut and CNC-formed for a consistent fit.
- Bolts to factory mounting points — no drilling, no welding.
- Designed to work alongside the other Cali Raised LED skid plates.

INSTALL TIME

45-90 MIN

TOOLS

**12 & 13 MM SOCKETS
7/32 ALLEN · 9/16 WRENCH**

DRILLING

NONE

HELPER

RECOMMENDED**WATCH THE
INSTALL VIDEO**<https://youtu.be/jYqQ3UGbqdk>

MADE IN THE USA · FORT WORTH, TEXAS

CALIRAISEDLCD.COM

PARTS, TOOLS, FITMENT

THE PLATE



ONE PLATE PER KIT · THE HYBRID PLATE IS 7 IN LONGER

WHICH KIT DO YOU HAVE

HYBRID

CR4325 STEEL

CR4327 ALUMINUM

NON-HYBRID

CR4329 STEEL

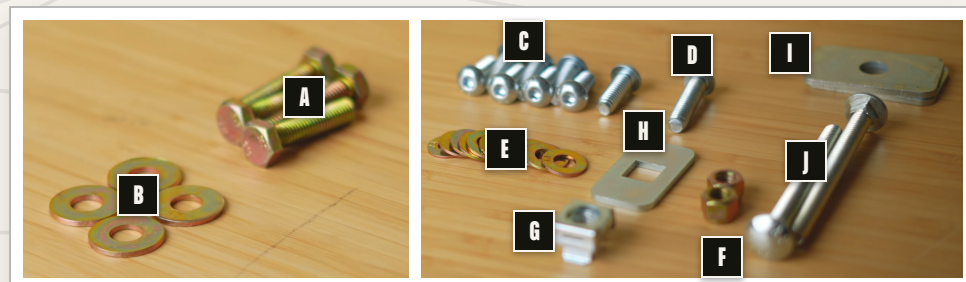
CR4331 ALUMINUM

The hybrid plate is 7 inches longer. Same hardware, same steps. This guide covers all four.

FITMENT

- **Fits 2025+ Toyota 4Runner** (6th Gen), hybrid or non-hybrid — pick the plate that matches yours.
- **Lifted?** Works with most aftermarket suspension lifts. Check fit on custom or extreme setups.

THE HARDWARE · ONE KIT FOR ALL FOUR · COUNT IT FIRST



A	M8 × 35 MM BOLTS	×4
B	5/16 WASHERS	×4
C	3/8 BUTTON-HEAD BOLTS	×8
D	3/8 × 1-1/2 IN BUTTON-HEAD BOLT	×1
E	3/8 WASHERS	×11

F	3/8 LOCK NUTS	×2
G	3/8 SNAP NUT	×1
H	3/8 SNAP-IN NUT PLATE	×1
I	1/2 IN WASHER PLATES	×2
J	3/8 CARRIAGE BOLTS	×2

TOOLS YOU SUPPLY

- Ratcheting wrench
- 12 mm socket
- 13 mm socket
- 7/32 Allen key
- 9/16 box-end wrench

AS LISTED IN THE INSTALL VIDEO

GOOD TO KNOW

- **Plastic guard?** If yours has one, remove it first.
- **Front skid:** not required. Fits with the stock skid or the Cali Raised front skid; the plate overlaps it and sits on top.

BEFORE YOU GO UNDER THE VEHICLE

Let the exhaust cool completely before you start. Park on level ground and support the vehicle on jack stands — never work under a vehicle held up only by a jack. Have a helper for the lift.

PREP, THEN LIFT

■ PREP



1

IF YOUR 4RUNNER HAS ONE

REMOVE THE PLASTIC GUARD

If there is a plastic guard under your 4Runner, remove it first. The 4Runner in the video has none.



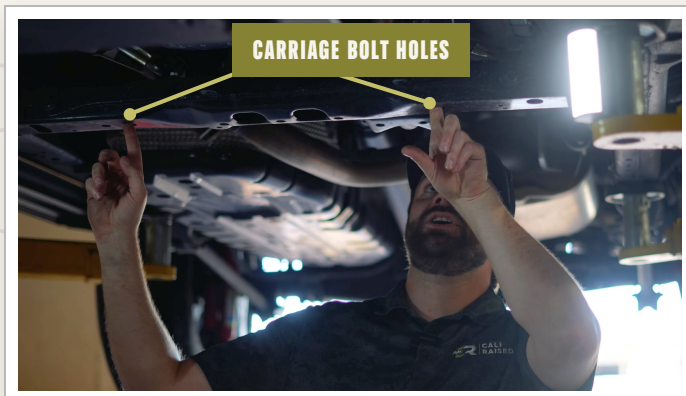
2

STOCK OR CALI RAISED FRONT SKID

NOTE WHERE THE PLATE SITS

This plate **overlaps the front skid and sits on top of it** — the Cali Raised front skid in the video, or the stock skid. A front skid is not required. Find that edge now, before you lift the plate.

■ BACK END FIRST · WITH A HELPER

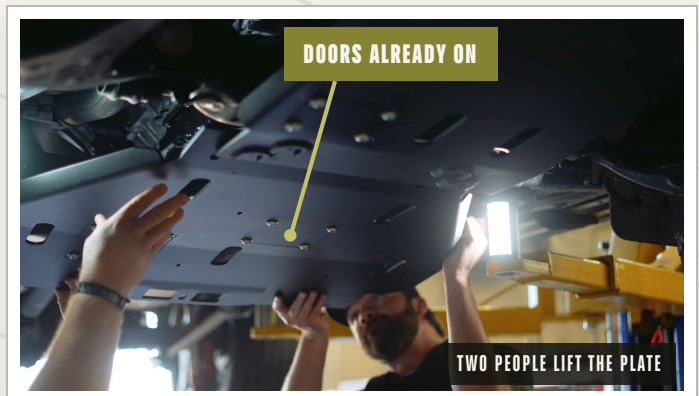


3

AT THE BACK · 3/8 CARRIAGE BOLTS

FIT THE CARRIAGE BOLTS

Put the two supplied 3/8 carriage bolts through these two holes. **This is where the back end of the plate is secured.**



4

GET A HELPER

LIFT THE PLATE INTO PLACE

Set the back of the plate in, bring it up and attach it at the carriage bolts to hold it in place. **If you have someone to help, this is the time.** The doors are already on in the video — see step 6.

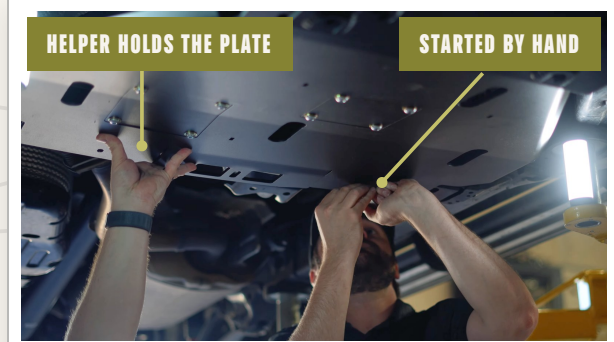
FASTEN AND FINISH

5

BY HAND

START ALL THE HARDWARE

While your helper holds the plate up, **get every bolt started by hand before you tighten any of them.**



6

FOUR BOLTS EACH

FIT THE TWO ACCESS DOORS

Each door is held by four bolts. The video recommends fitting both doors **before** you lift the plate, but fitting them after it is installed works too.

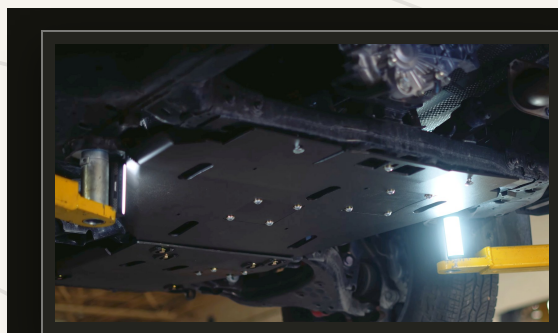


7

WORK AROUND THE PLATE

TIGHTEN EVERYTHING

Work around the plate until every fastener is tight and the plate does not move. **Do not over-tighten.** If the hardware will not seat the way it should, stop and email support before you force it.



YOU'RE DONE

CHECK YOUR WORK

- The plate sits flat and tight, and does not move.
- Both carriage bolts at the back are tight.
- Both access doors are on, four bolts each.
- With a front skid: the plate overlaps it and sits on top.

SUPPORT

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Fort Worth, TX 76119

PRODUCT

caliraisedled.com/products/2025-toyota-4runner-cat-shield-transmission-skid-plate-cali-raised-led
Backed by the Cali Raised LED warranty – see caliraisedled.com for terms.



INSTALL VIDEO