

HOW TO INSTALL:

TACOMA DASH ACCESSORY MOUNT



2016+ TACOMA DASH MOUNT HARDWARE

Quantity	Type	Thread	Length	Mat/Type	Finish
4ea	Bolt	1/4-20	1/2	Stainless	Black Oxide
4ea	Washer	1/4	N/A	Stainless	Black Oxide
2ea	Screw	#10-32	1 1/4	Stainless	Black Oxide
2ea	Lock Nut	#10-32	N/A	Grade 5	Zinc
1ea	Drill Guide	N/A	N/A	Aluminum	None
1ea	Tackform	Mounting	Ball	Kit	2 balls per kit

2016+ TACOMA DASH MOUNT TOOLS

Quantity	Type	Size	Notes
1ea	Wrench	3/8	
1ea	Drill Bit	#10	3/16 is a close substitute, but a little tight
1ea	Drill Bit	1/4	
1ea	Allen	3/16	
1ea	Allen	1/8	
1ea	Drill	Any	
1ea	Snips	Any	Something to trim a small amount of plastic

Step 1



Set the dash mount on top of your dash and slide it to the drivers side until it stops, then move it to the passenger side approx 1/16 of an inch.

Step 2



Using a #10 or 3/16 drill bit, push it into each hole on top of the mount and spin it clockwise to mark the center of the hole in your dash trim.

Step 3



Remove your dash trim by pulling on it from the end until the clips let loose.

Step 4



Using your #10 or 3/16 drill bit, drill the first hole you marked on your dash trim.

Step 5



Set the drill guide onto position. **THE HOLES IN THE DASH MOUNT ARE NOT SYMMETRICAL.** It is important that the drill guide is put in position so that you can read the word "FRONT" and the arrows are pointing towards the face of the trim piece. Grab one of your #10 screws and put it in the first hole, then line the drill guide up so that it is parallel with the back of your dash trim.

Step 6



Drill the second #10 hole and put a bolt in that position to hold the drill guide in place.

Step 7



Drill the four 1/4 holes in the drill guide.

Step 8



On the passenger side of the dash trim, where the 1/4 hole is close to the clip, you may need to very slightly trim the plastic so that your 1/4 bolt will fit in place.

Step 9



Put the two #10 screws into the dash mount and place the dash mount into position, pushing the bolts through your dash trim. Then install the two lock nuts and leave loose.

Step 10



Put in your four 1/4 bolts. Put a washer in position, then push the bolt through and thread loosely into the dash mount.

Step 11



Tighten the four 1/4 bolts into position using a 3/16 allen wrench.

Step 12



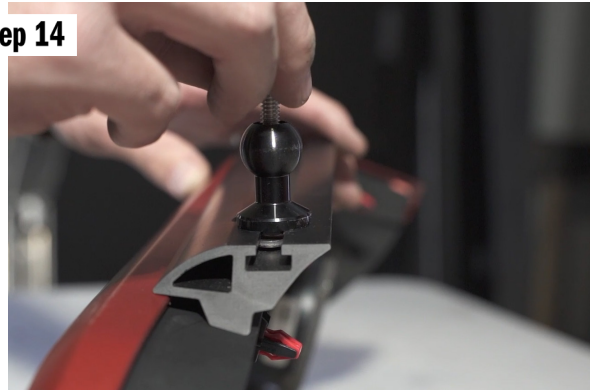
Tighten the two #10 screws and nuts with a 3/8 wrench and 1/8 allen wrench.

Step 13



To install your mounting ball, first slide in a t-nut with the dimple facing down. Place the ball into position so that the slot on the ball sets inside the slot in the dash mount, then put in your bolt.

Step 14



Move the ball left or right and tighten the bolt in place. Do this for both balls.

Step 15



Note that the back of the mount has a groove for cable routing. You can slide a cable into this groove before installing the dash trim piece back in place.

Step 16



You can also slide a cable through the hole on the side of the mount. This allows you to route cables to the desired location without them draping across your screen.

Step 17



Reinstall your dash trim piece by pushing it back in position.

Step 18



Install your phone, tablet, gopro or other accessories.